



Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

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Electrolux

FRONT LOAD WASHING MACHINE (HEC 54)

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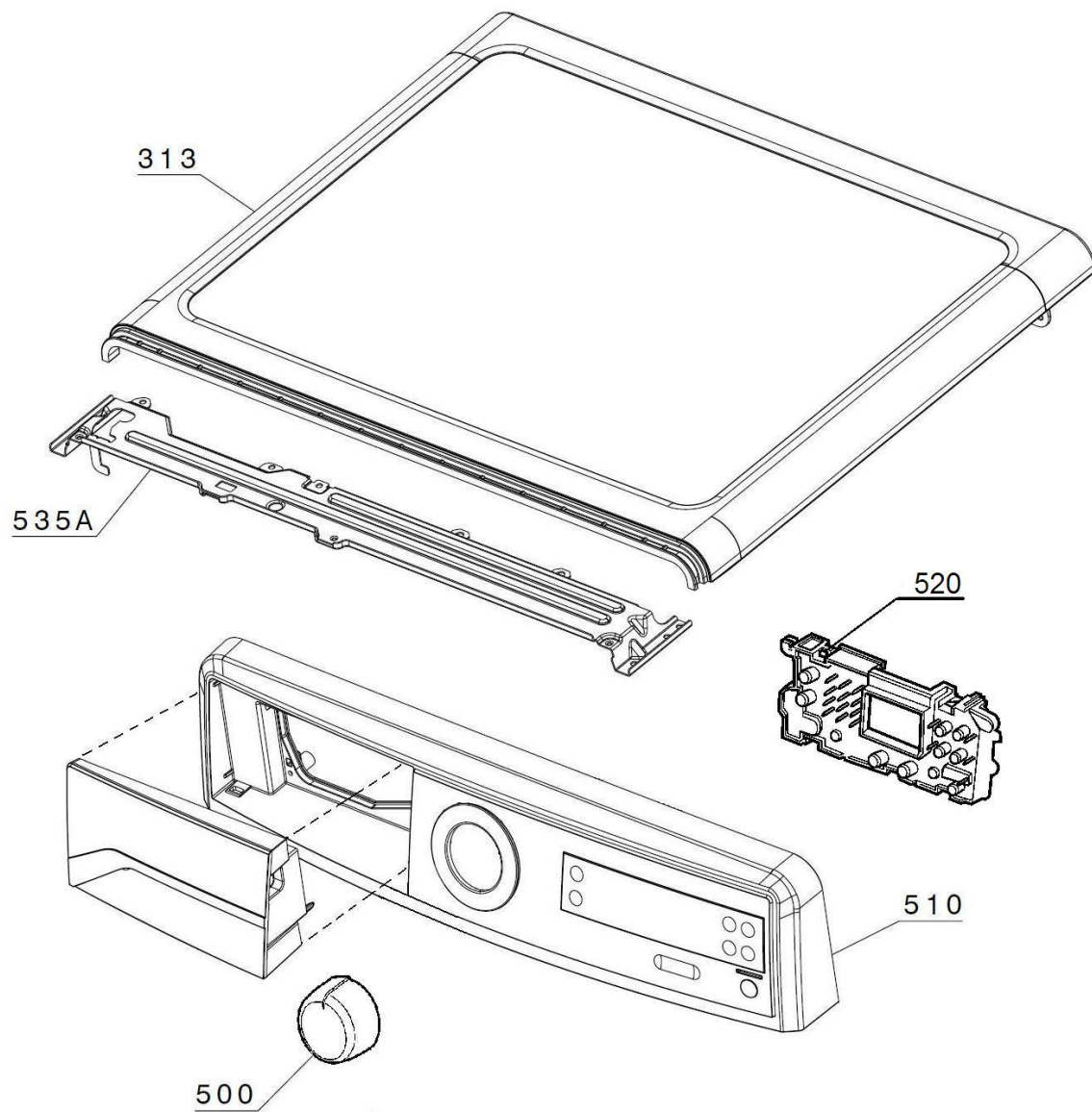
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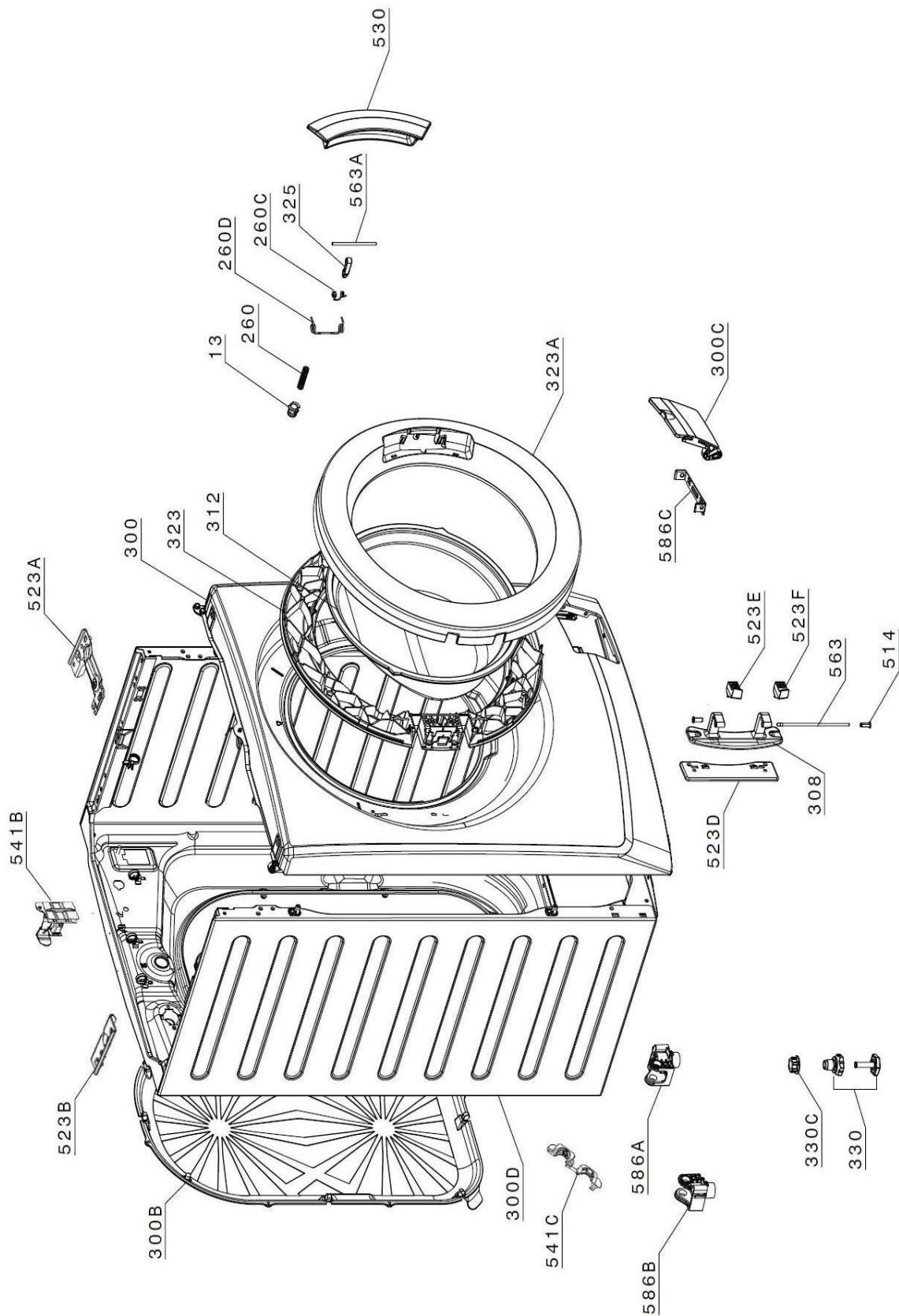
EX. VIEW DRAWING
CONTROL PANEL ASSEMBLY



ITEM	PART #	DESCRIPTION	QTY
313	147772100	Panel Work Top Assy G50	1
500	147915301	Knob Control TC4 Silver	1
510	147769310	Panel Control Assy	1
520	147913420	LED Diffusor Support TC4	1
535A	1325528048	Support Control panel	1

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EX. VIEW DRAWING
HOUSING ASSEMBLY

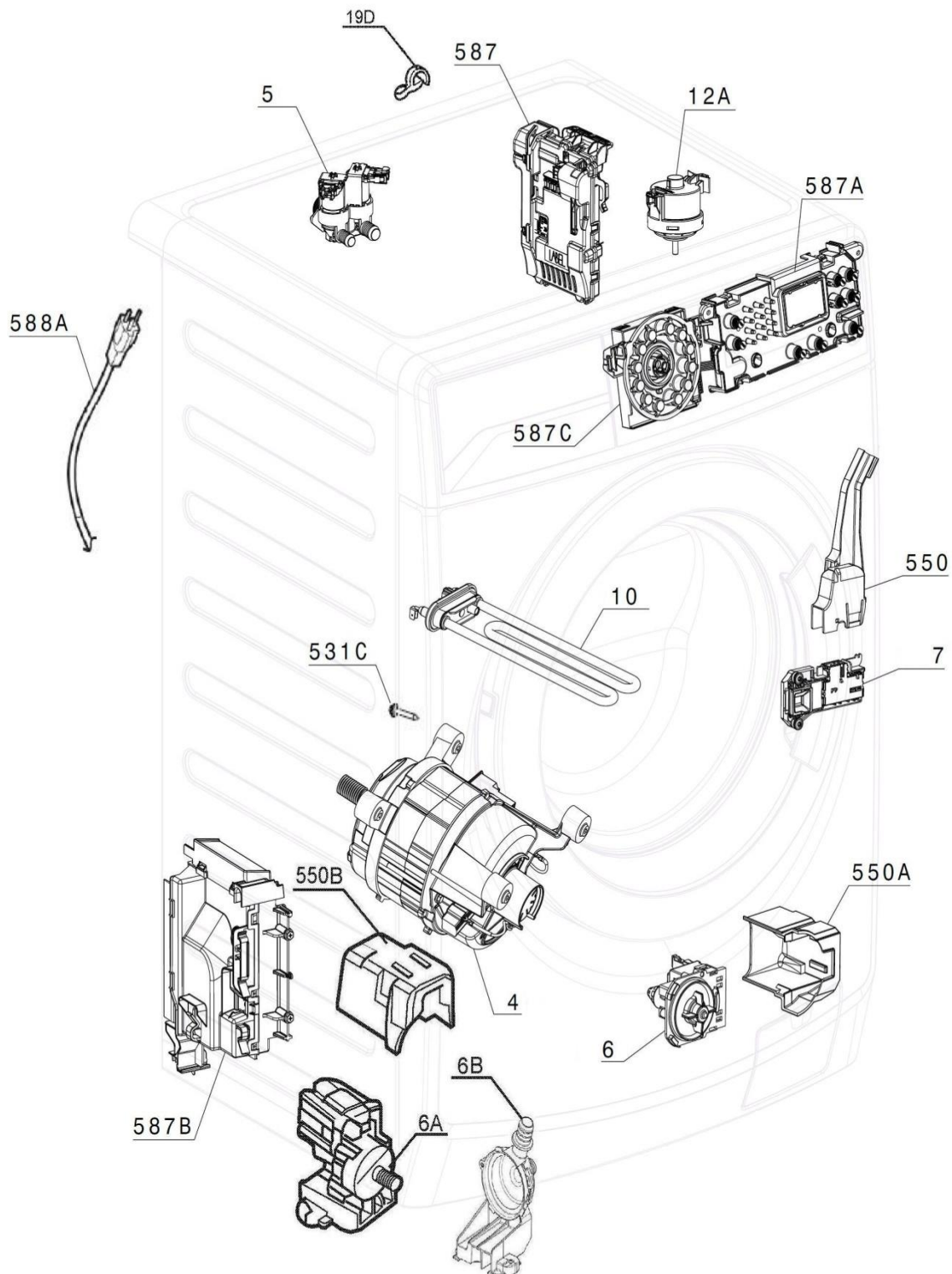


SAPPHIRE_WM_G50

ITEM	PART #	DESCRIPTION	QTY
13	1108258029	Door Safety Button	1
260	1240673036	Spring, safety button	1
260C	132829001	Door Latch Spring	1
260D	132829100	Port Hole Handle Spring	1
300	147912100	Panel,Front,Hec Std,White	1
300B	1327638043	Panel,Back,High	1
300C	147904400	Door Filter	1
300D	NPN	Cabinet Assy	1
308	147910700	Porthole Hinge	1
312	1327640007	Porthole Glass	1
323	147909200	Rear Porthole Frame SS	1
323A	147321210	Front Porthole Frame, Silver	1
325	1240137-21/4	Door Latch	1
330	1325007043	Assembly,Foot,Bush,20	4
330C	1108771-00/5	Nut,Plastic	4
514	132002600	Bushing	1
523A	132658301	Spring Support,WG RH	1
523B	132658310	Spring Support,WG LH	1
523D	1327663009	Hing Reinforcement P10	1
523E	147910810	Cover Hinge Upper	1
523F	147910910	Cover Hinge Lower	1
530	147909410	Porthole Handle Silver	1
541B	132734200	Support,Drain,Hose High	1
541C	132736704	Support,Drain Hose,Low	1
563	1325541207	Door Hinge Pin	1
563A	132554110	Catcher Pin	1
586A	132782500	Bracket Shock Absorber L	1
586B	132782601	Bracket Shock Absorber R	1
586C	147909900	Bracket Metal Pivot	1
NI	132503902	Cap,holes,rear panel,HEC	1
NI	132510850K	Transit Bolts kit(optional accessory)	1

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EX. VIEW DRAWING
ELECTRICAL EQUIPMENT

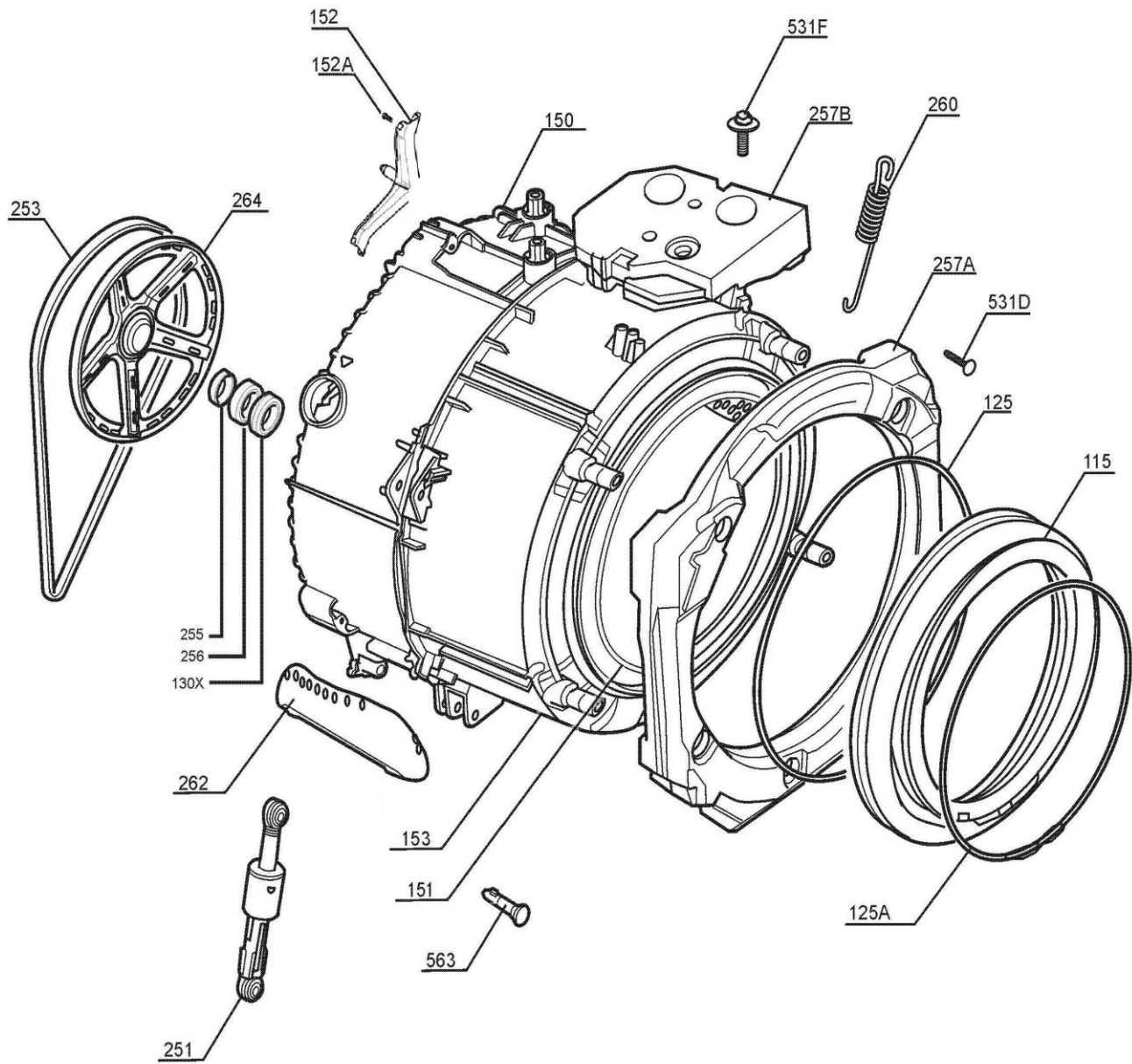


SAPHIRE_WM_G50

ITEM	PART #	DESCRIPTION	QTY
4	147101001	Motor Controlled Induction	1
5	132518622	Valve Solenoid 2 Ways,	1
6	132611910	Pump Drain Leily 50 Hz	1
6A	132794710	Pump Recirculation	1
6B	132768200	Housing Recirculation scroll	1
7	1326207014	Lock Door Instant	1
10	132673010	Element Heating	1
12A	132819501	Switch Pressure Analog Low Freq	1
19D	1297196-03/0	Duct Power cable	1
531C	1240222-01/6	Screw Motor (5,5x38TE)	4
550	1321444-20/8	Cover Door Lock	1
550A	132117602	Cover Drain Pump	1
550B	132846500	Cover Recirculation Pump	1
587	132761561D	Board Assy Main	1
587A	192651535	Board User Interface	1
587B	132760220	Board Motor Control P10	1
587C	192650513	Board PCB Selector EAX1230	1
588A	147138120	Cable Power Supply AU	1
NI	132749724	Wiring Harness Assy	1
NI	132523901	Wiring harness, motor control	1

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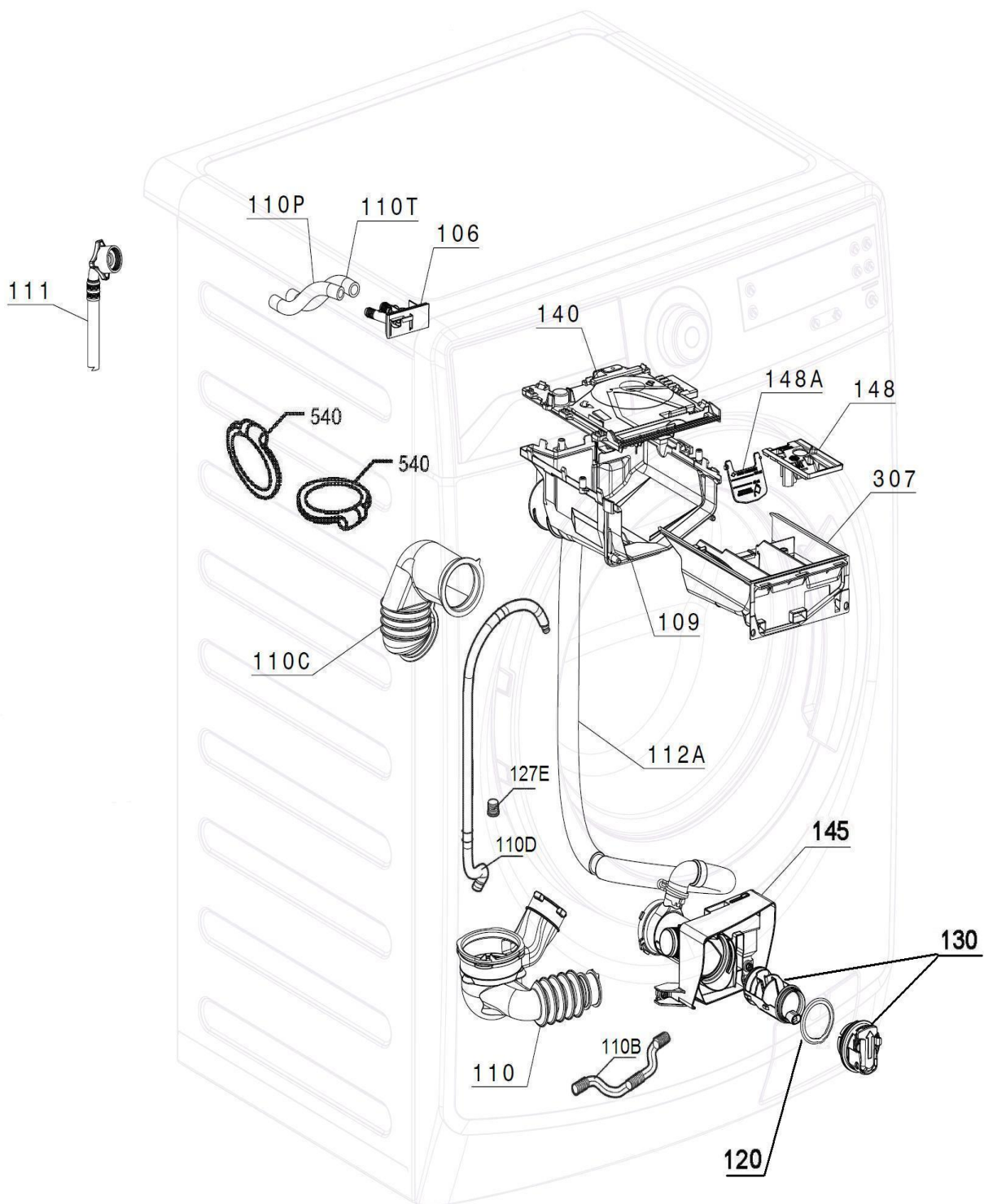
EX. VIEW DRAWING
FUNCTIONAL ASSEMBLY



ITEM	PART #	DESCRIPTION	QTY
115	1327246110	Gasket Bellows	1
125	1325621-00/9	Spring, Bellows - Tub	1
125A	1325562005	Ring,Rubber Bellow - Cabinet	1
130X	1249685-00/7	Gasket Drum, Shaft	1
150	132771850	Tub Shell Assy Rear(includes items 130X & 255 & 256)	1
151	A00255907	Drum Assembly	1
152	132762360	Spider assembly with bush	1
152A	1240220-01/0	Screw Spider	3
153	132792620	Tub Shell Front	1
251	1327442107	Shock Absorber	2
253	132353120	Drive belt,Rubber,1000/1500 HUTC	1
255	542325520	Ball Bearing 25x52x15	1
256	6206-2Z	Ball Bearing 30x62x16	1
257A	1327688105	Counterweight,Front,G60W35L	1
257B	132763620	Counterweight,Upper,8.37kg	1
260	132768410	Spring, Suspension - Tub	2
262	132816501	Drum Lifter	3
264	132396553	Pulley, Plastic	1
531D	1326589015	Screw,Counter Weight – front	5
531F	132729100	Screw, Counter Weight - top	3
563	132780412	Bolt, Shock Absorber	4

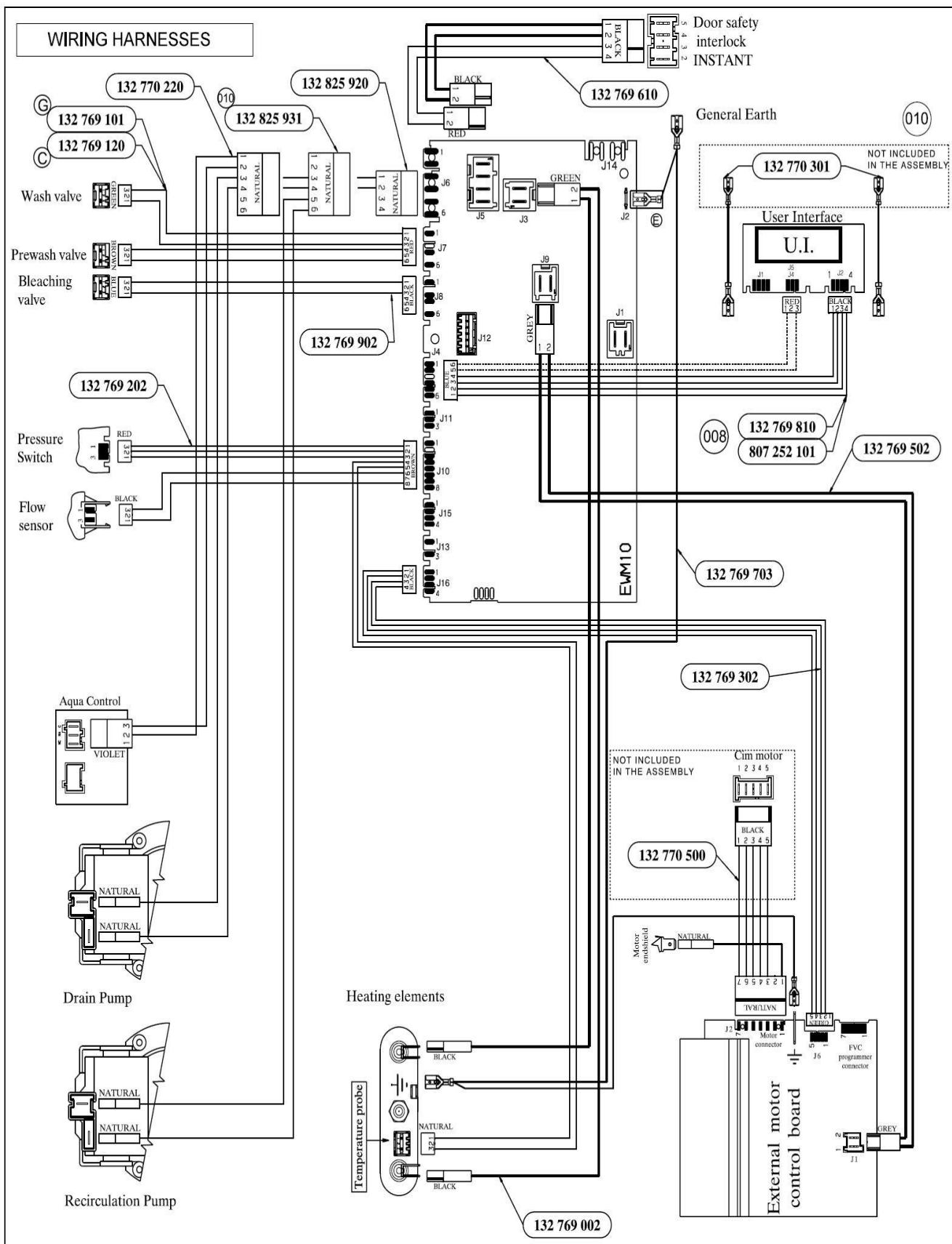
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EX. VIEW DRAWING
HYDRAULIC ASSEMBLY



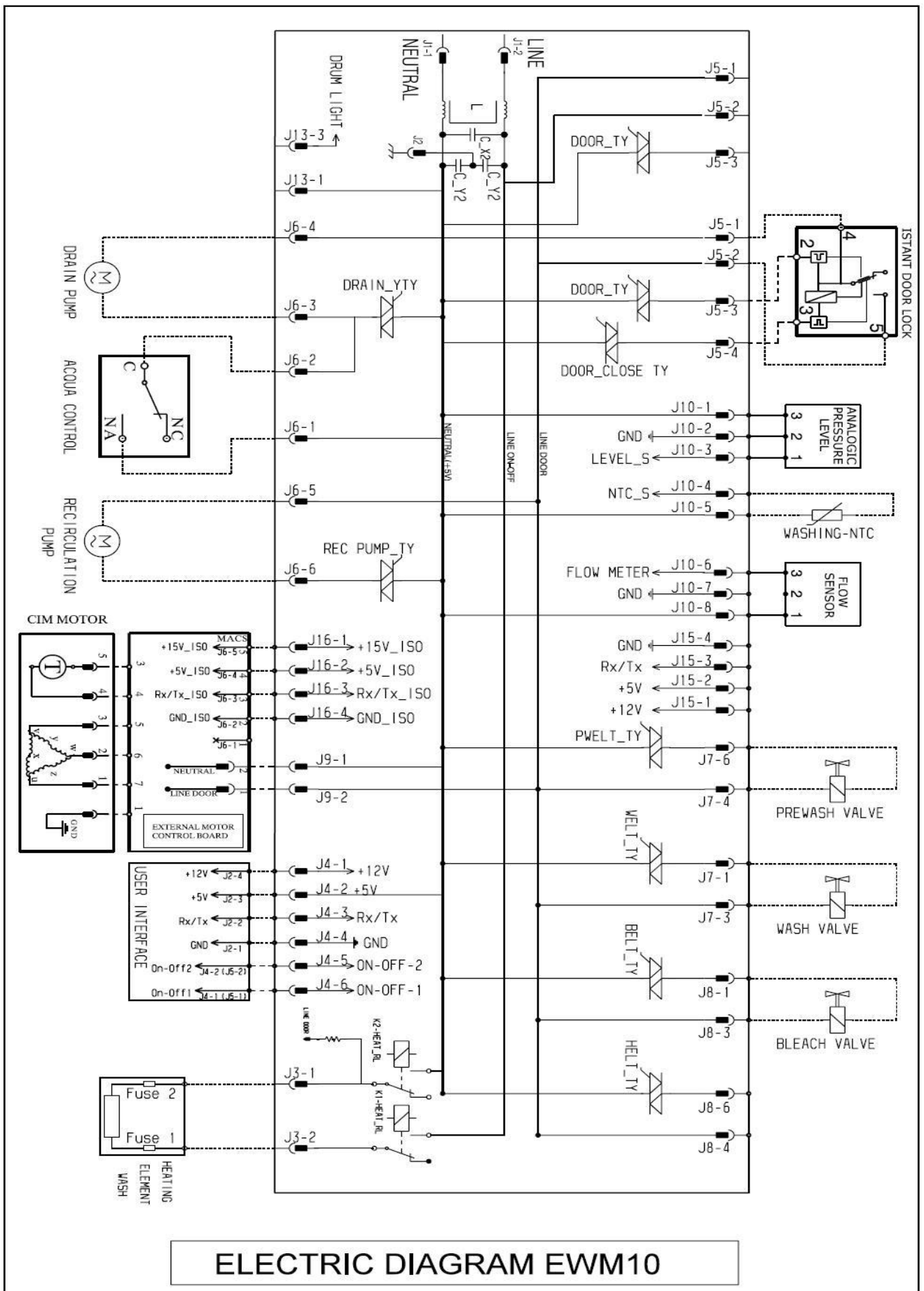
SAPPHIRE_WM_G50

ITEM	PART #	DESCRIPTION	QTY
106	124947013	Connection Valve	1
109	132640480	Detergent,Housing,Short	1
110	147765430	Internal Drain Assy, G50 Jet	1
110B	808155101	Hose Recirc.Intake, Rubber	1
110C	132783900	Tube Inlet Detergent	1
110D	1327565006	Hose Recirculation	1
110P	147154820	Hose Solenoid Valve+Clamp Assy	1
110T	147154920	Hose Solenoid Valve+ Clamp Assy	1
111	132624120	Hose Inlet Slim	1
112A	132729831	Hose Assy External Drain	1
120	132071201	Seal Filter	1
130	132765801	Filter Assembly	1
145	132766650	Pump Body Assy(includes items 120 & 130)	1
140	124624642	Conveyor,Assy, Water	1
148	124624214	Cover Syphon 3C (NCS3000N)	1
148A	132756000	Drawer Partition Rib L.D.	1
307	147171200	Drawer (NCS 3000N)	1
540	539090008	Clamp, Det Hose, with screw	2
NI	W014	Clamp, Recirculation Hose	1
NOTE:- *Parts required for extending Drain Hose. 0571 400 142 Hose, Drain 0182 200 002 Connector 0005 001 019 Clamp (x2) For extensions under two meters, use hose, Part N° ES5323 (per meter) and connector, Part N° ES5149 x 2. Total drain hose length must not exceed 4 meters.			



IMPORTANT SAFETY NOTICE

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