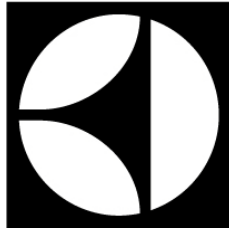


Completed document

Model: EPEE63CS

PNC: 94403149963



Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD
ABN 51 004 762 341

Technical Publication N° CE585

Issue: 1
Date: 8/12

ELECTROLUX

ELECTRIC

UNDERBENCH OVEN

MODEL:

EPEE63CS

PNC 94403149963

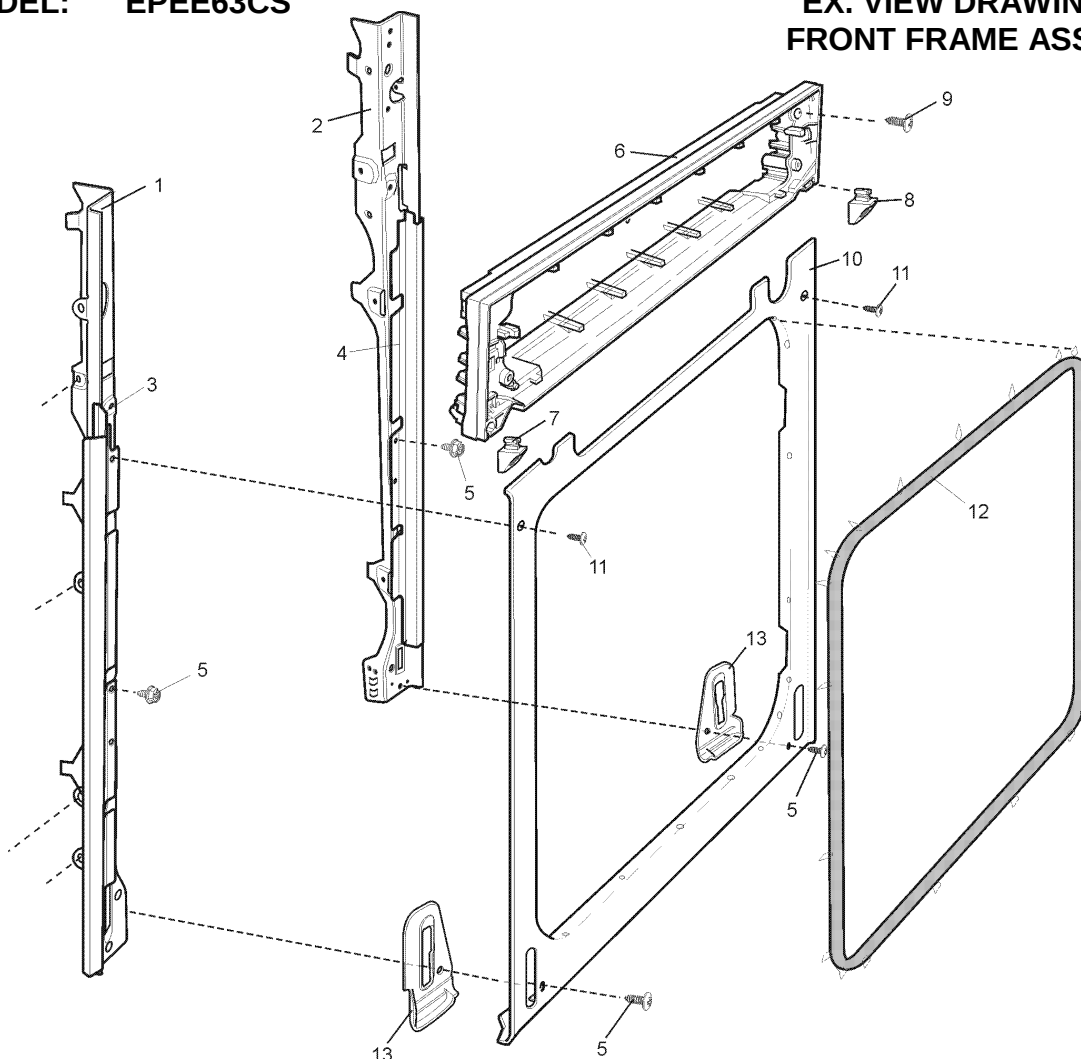
MAINTENANCE LEVEL CHANGE SUMMARY	
63	DOOR LOCK AND LIGHT SWITCH MICROSWITCH

First Built Dates:	
EPEE63CS	8/12

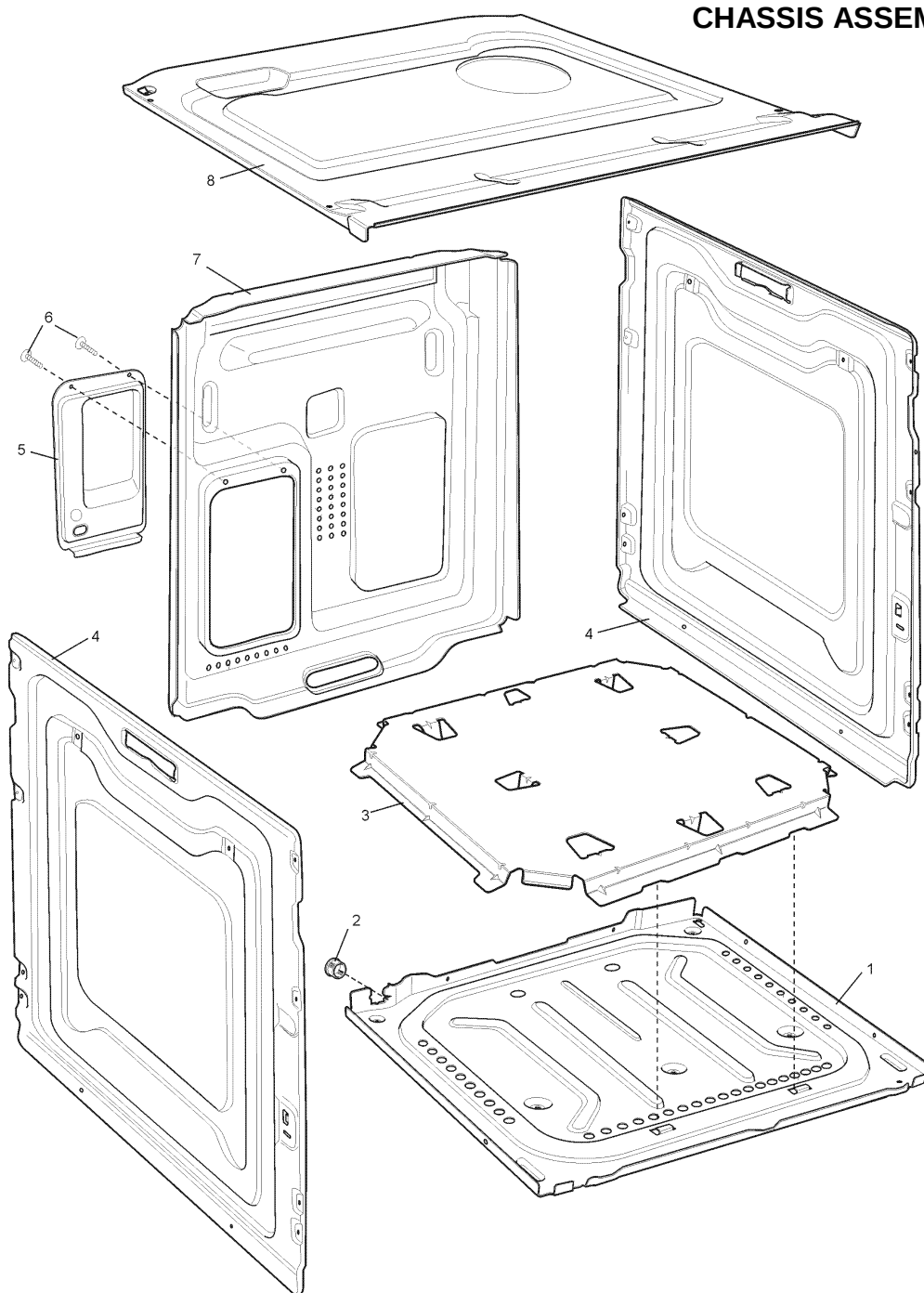
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NOTE: In Parts Listings

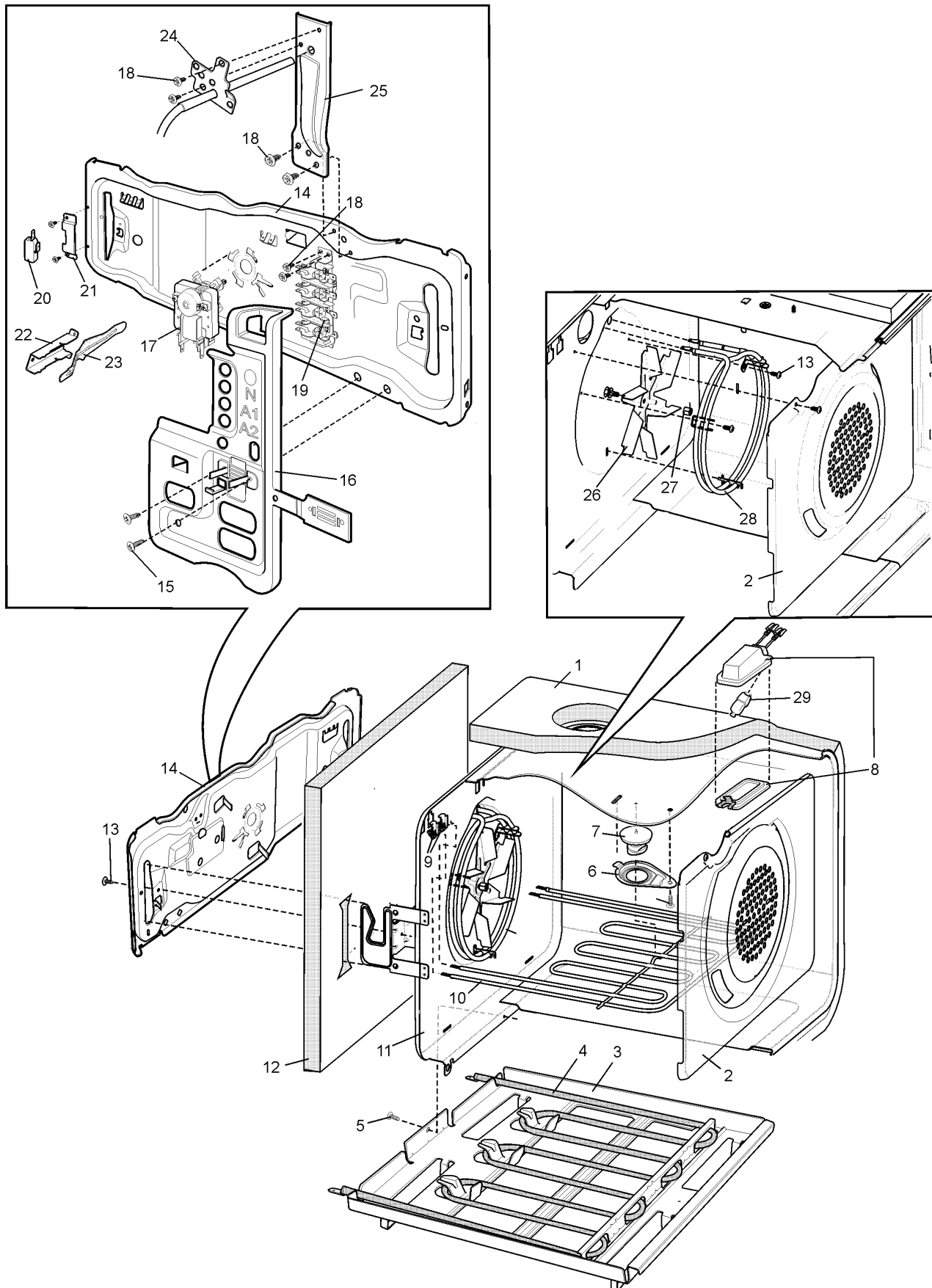
N.I. = Not Illustrated
N.P.A. = No Part Available
N.P.N. = Not Used on this Model

MODEL: EPEE63CS**EX. VIEW DRAWING 6518
FRONT FRAME ASSEMBLY**

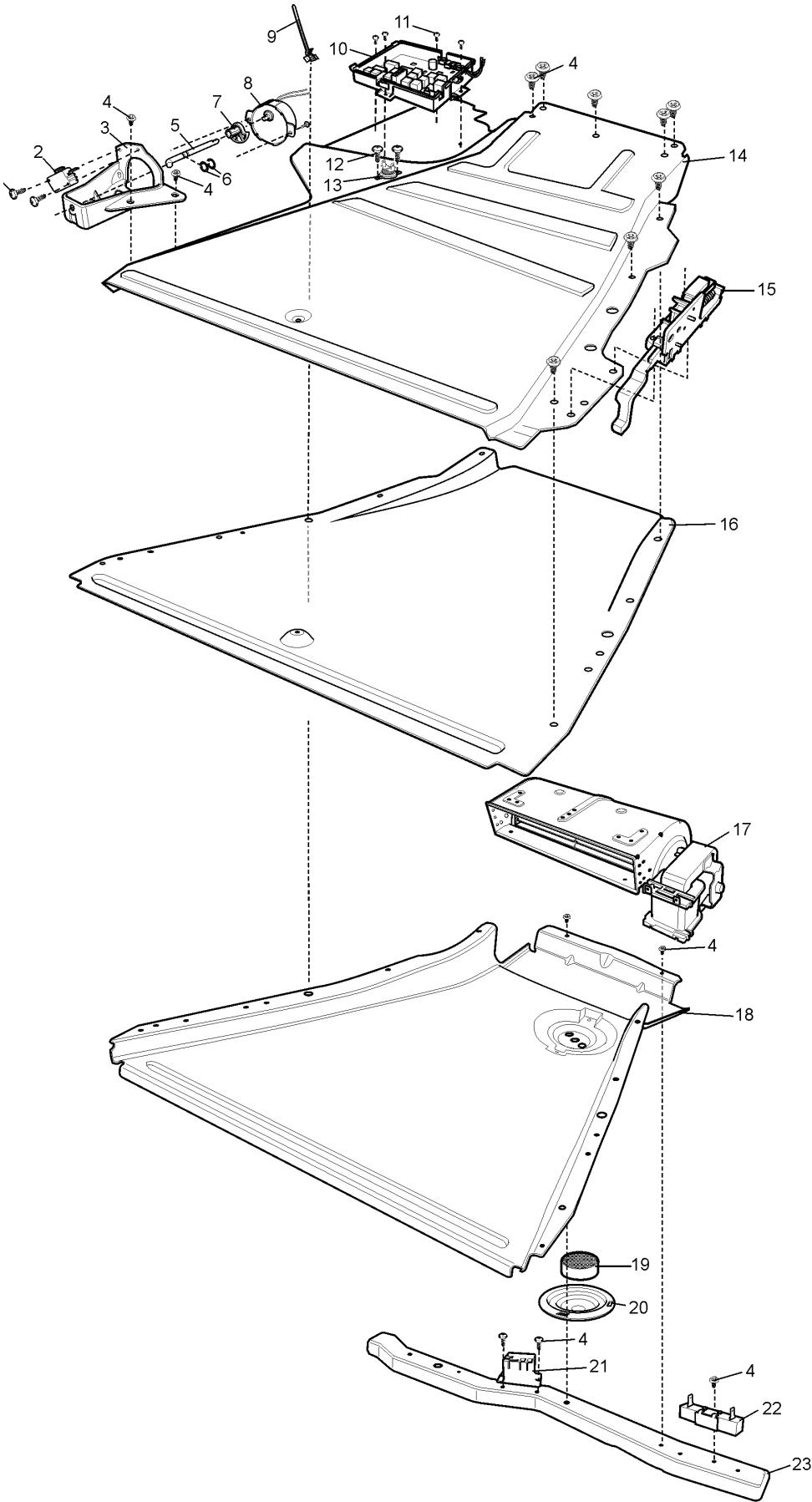
ITEM	PART N°	DESCRIPTION	Ex. 6518	QTY
1	*0048 004 777	CHANNEL FRONT UB LH BIOS WELD		1
2	*0048 004 776	CHANNEL FRONT UB RH BIOS WELD		1
3	*0545 002 875	TRIM PYRO FF SS LEFT		1
4	*0545 002 876	TRIM PYRO FF SS RIGHT		1
5	*0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK		X
6	0545 002 740	TRIM SURROUND C/P PYRO BIOS		1
7	0125 008 375	CLIP INSTALL BIOS LH		1
8	0125 008 360	CLIP INSTALL BIOS RH		1
9	0701 009 040	SCREW #8X 45 PAN QUADREX		2
10	0081 009 966	FRAME FRONT ENAM U/B PYRO BIOS		1
11	0750 003 032	SCREW M4X0.7X10 MUSH QUADREX		2
12	0208 003 449	SEAL OVEN DOOR PYRO BIOS		1
13	0545 002 881	TRIM HINGE SGWO-PYRO BIOS 2		2
N.I.	*0708 001 076	RIVETT POP 3.2 X 8 STL-TEXTRON		4
N.I.	0545 002 884	TRIM DOOR SWITCH PYRO		1
NOTE * ITEMS AVAILABLE AS KITS L/H 0609 100 381 R/H 0609 100 380				

MODEL: EPEE63CS**EX. VIEW DRAWING 5525
CHASSIS ASSEMBLY**

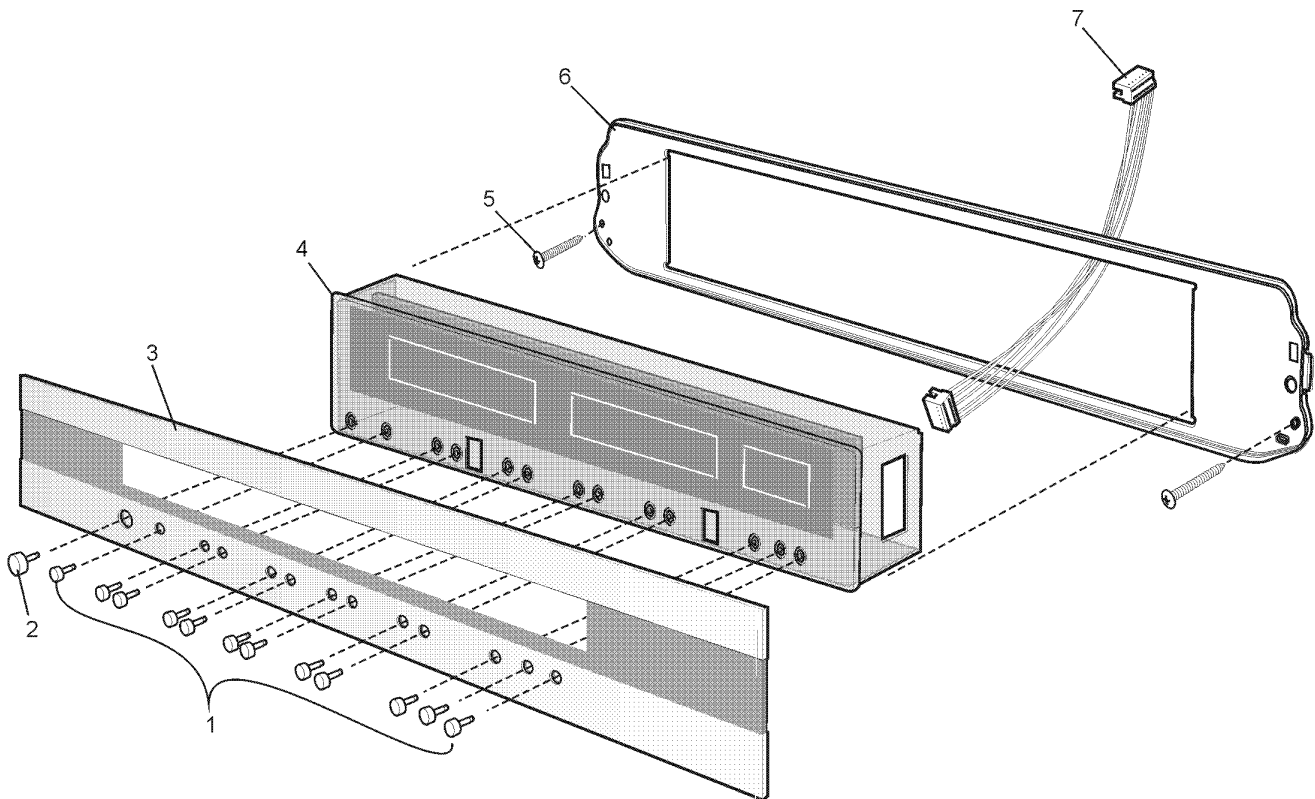
ITEM	PART N°	DESCRIPTION	Ex. 5525	QTY
1	0038 003 291	PANEL BASE BIOS		1
2	0049 001 206	PLUG DOME MDP16		1
3	0028 025 404	COVER BASE PANEL SHIELD BIOS		1
4	0038 006 785	PANEL SIDE UB BIOS		2
5	0022 041 136	PLATE CVR TERM ELEC BIOS		1
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI		X
7	0038 008 080	PANEL COVER WIRE UB BIOS		1
8	0038 005 617	PANEL TOP BIOS		1
N.I.	0701 009 041	SCREW #6 X 13MM HEX		2



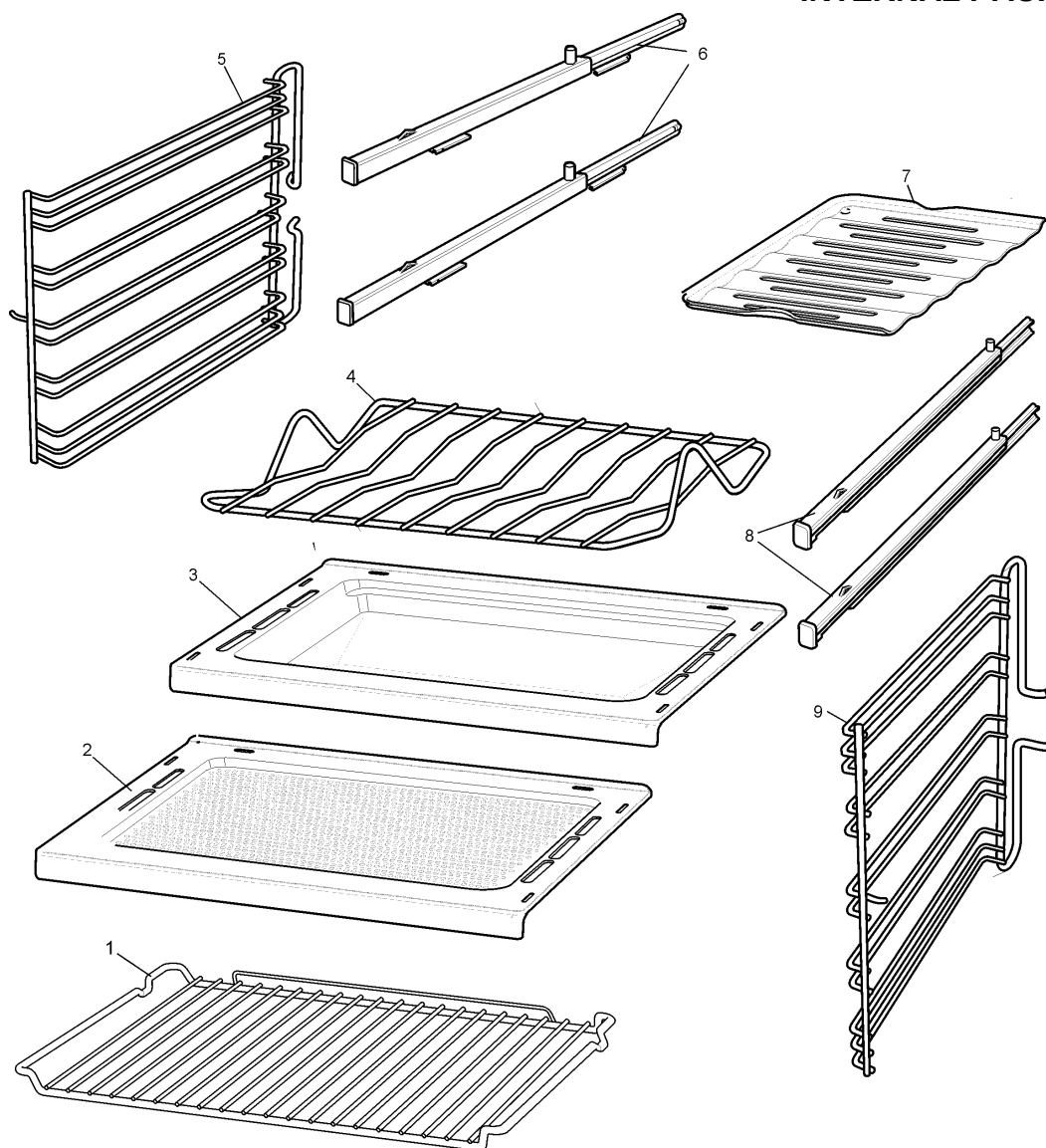
ITEM	PART N°	DESCRIPTION Ex 6519	QTY
1	0374 005 244	INSULATION OVEN WRAP PYRO NGD	1
2	0038 016 777	PANEL FAN COVER ELEC ENAM BIOS	1
3	0028 025 418	COVER CLEAN HEAT FULL GALV BIO	1
4	0122 004 577	ELEMENT C/HEAT 1800W NO EARTH	1
5	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	X
6	0028 025 403	COVER RETAINING LATCH	1
7	0046 001 029	LATCH ELEMENT SUPPORT SINTERED	1
8	0212 002 105	HOLDER LAMP ASY 240V PYRO BIOS	1
9	0125 008 345	CLIP ELEMENT MOUNT OC98/UC20	4
10	0122 004 573	ELEMENT G/BOOST 3000W - PYRO	1
11	N.P.A.	OVEN ENAM PYRO FLAT SIDE	1
12	0374 005 235	INSULATION OVEN BACK PYRO BIOS	1
13	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
14	0489 001 175	BRACE OVEN REAR PYRO EVOLVE	1
15	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	x
16	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
17	0214 002 118	MOTOR FAN OVEN - BIOS	1
18	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
19	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
20	0534 001 744	SWITCH DOOR LIGHT MICRO BIOS	1
21	0534 001 755	SWITCH RACK INTERLCK BRCKT PYR	1
22	0534 001 753	SWITCH RACK INTERLOCK BODY PYR	1
23	0534 001 754	SWITCH RACK INTERLCK LEVER PYR	1
24	389 0815 01	SENSOR 0VC2000 P/B 550MM	1
25	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
26	0026 001 042	FAN IMPELLER OVEN BIOS	1
27	0065 009 265	NUT M6 L/H FAN MOTOR	1
28	0122 004 574	ELEMENT FAN RING EGO	1
29	ES6023	LAMP G9 PYRO 240V 25W (PT OF ITEM 8)	1
N.I.	0374 005 236	INSULATN INSERT BACK PYRO BIOS	1
N.I.	0702 007 064	SCREW #4 X16 T25 W/HD PHIL#2	2



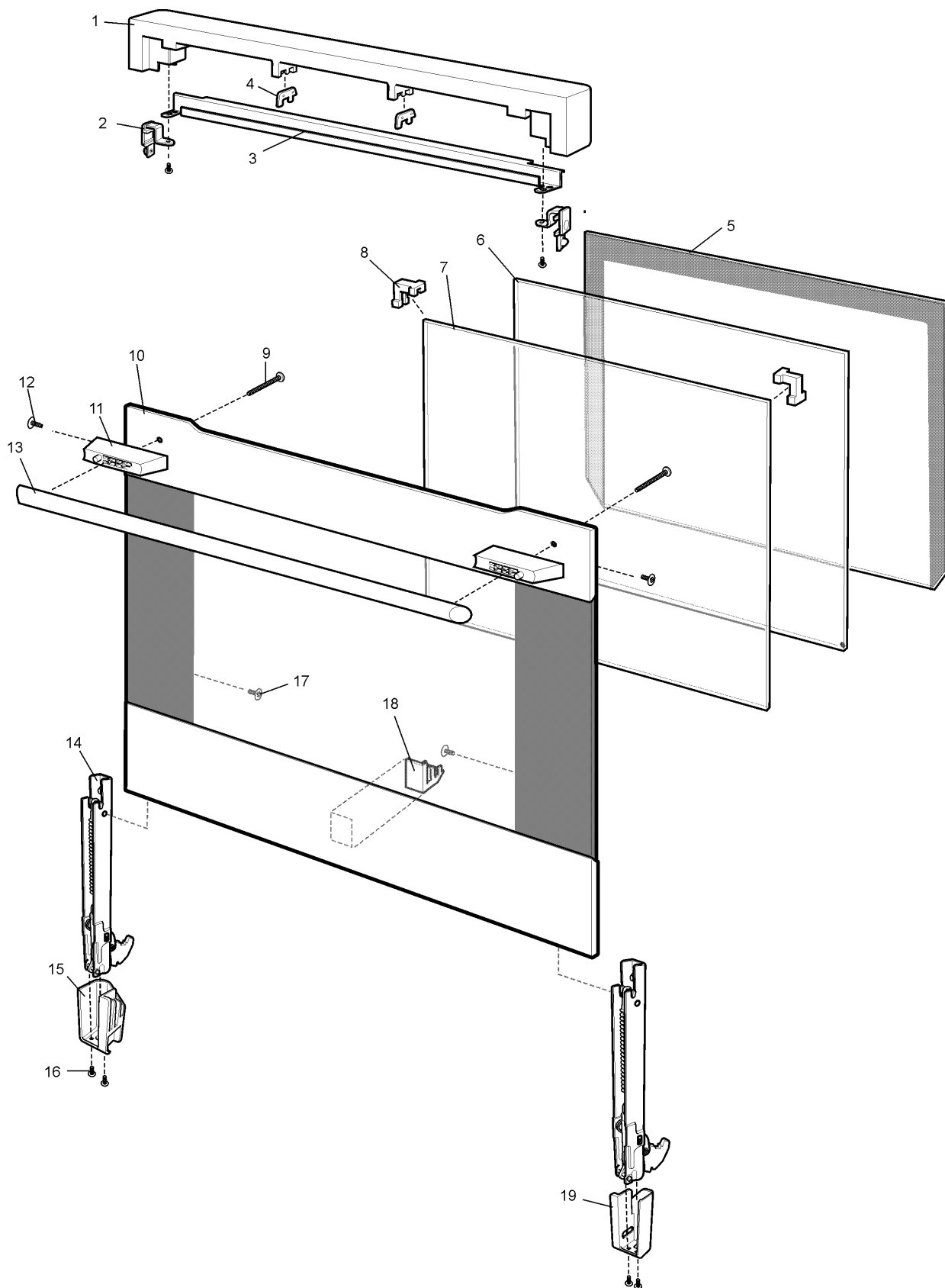
ITEM	PART N°	DESCRIPTION Ex 6521	QTY
1	0702 007 060	SCREW #4 X12 T25 W/HD PHIL#2	2
2	387 8011 00	SWITCH CHERRY (PT OF ITEM 15)	2
3	0133 022 214	HOUSING DOOR LOCK, CAST PYRO	1
4	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
5	0138 003 322	ROD DOOR LOCK PYRO	1
6	0710 001 002	CLIP 'E' EXTERNAL 4MM	2
7	REFER ITEM 8	CAM LOCK DOOR	1
8	0214 002 124	MOTOR ASSY DOOR LOCK PYRO (INC ITEM 7)	1
9	0712 003 045	TIE CABLE PUSH MOUNT	1
10	387 1344 04	POWERBOARD - OVC2000 SING CAV	1
11	0627 001 003	SPACER STANDOFF POWERBOARD	4
12	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
13	0541 001 242	THERMAL CUTOUT 120 DEG N.C.	1
14	0559 001 095	DUCT PLATE TOP PYRO	1
15	0534 001 774	SWITCH DOOR LIGHT ASSY PYRO (INC ITEM 2)	1
16	0559 001 097	DUCT PLATE MID PYRO	1
17	387 1763 06	MOTOR FAN COOLING PYRO	1
18	0559 001 096	DUCT PLATE BOTTOM PYRO	1
19	337 0874	CATALYSER	1
20	0125 008 386	RETAINER PYRO CATALYSER	1
21	0633 001 001	RELAY 30A SINGLE POLE 240V	1
22	387 1167 05	RESISTOR 1050 OHM 20W PYRO	1
23	0030 024 254	BKT REAR DECK PYRO BIOS	1
N.I.	0701 002 116	SCREW #10 X 3/4 PAN PHIL ZC AB	2
N.I.	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	2



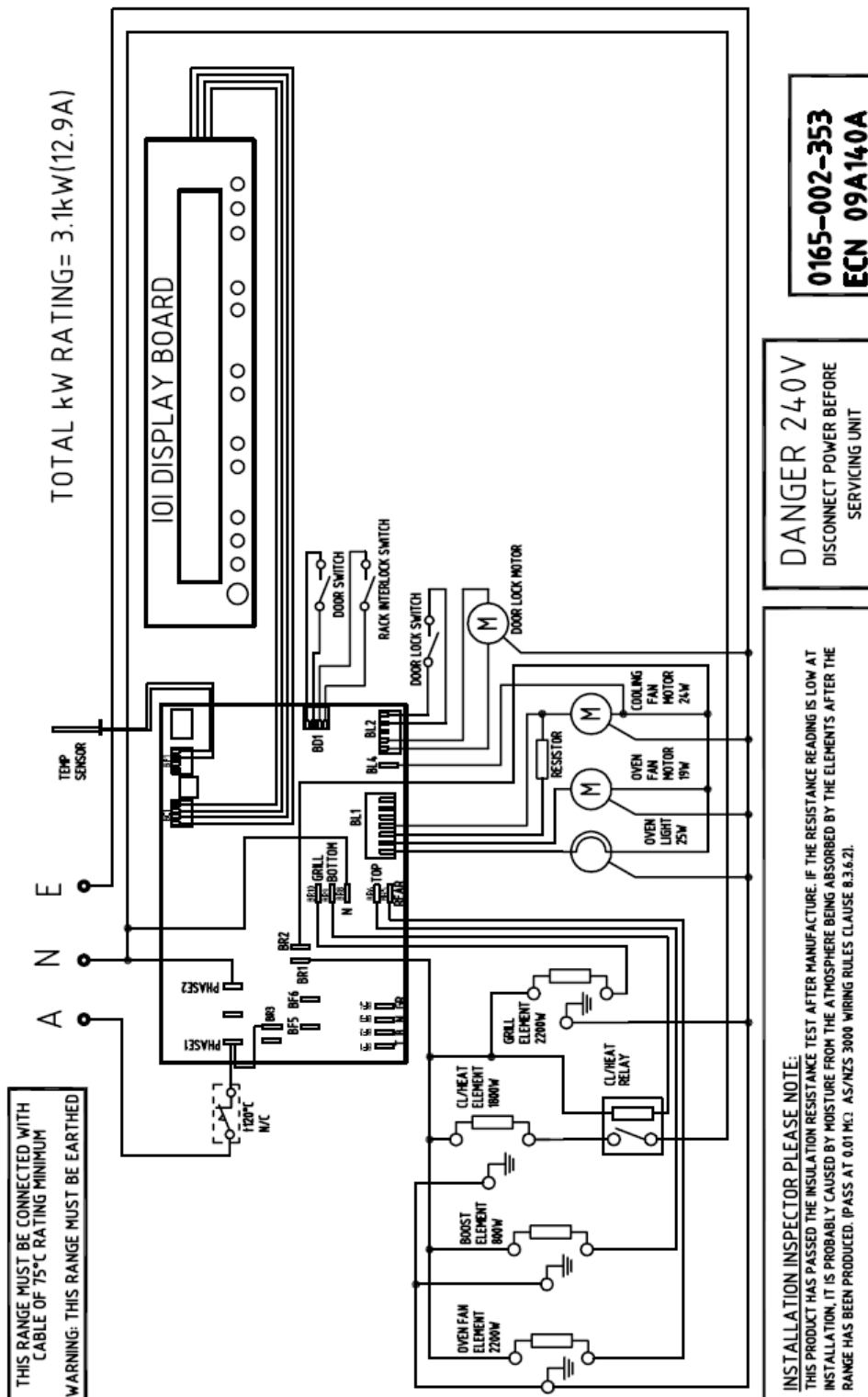
ITEM	PART N°	DESCRIPTION	Ex. 5815	QTY
1	0574 001 268	BUTTON ASSY SMALL IOI		12
2	0574 001 265	BUTTON ASSY LARGE IOI BIOS		1
3	0038 012 003	GLASS & CLIPS BIOS		1
4	0628 001 054	CONTROLLER IOI PYRO PROG		1
5	0701 009 040	SCREW #8 X 45 PAN QUADREX		2
6	0022 041 116	PLATE MTG SW IOI BIOS		1
7	0173 100 284	WIRING HARNESS IOI INT/FACE PY		1
N.I.	0701 003 070	SCREW #6 X 25 CSK #2PH AB BK		3

MODEL: EPEE63CS**EX. VIEW DRAWING 7720
INTERNAL PACK**

ITEM	PART N°	DESCRIPTION	Ex 7720	QTY
1	*0327 001 292	RACK SHELF OVEN ELUX EVOLVE		2
2	0037 004 039	TRAY BAKING PREMIUM ENAM BIOS		1
3	0036 001 117	DISH ROASTING DEEP ENAM NGD		1
4	*0327 001 318	RACK INSERT ROASTING WIRE		1
5	*0327 001 293	RACK SIDE OVEN SLIDE ELUX LHS		1
6	0024 010 115	SLIDE OVEN HETTICH LHS		2
7	0028 025 444	COVER GRILL DISH SPLIT ENAMEL		2
8	0024 010 116	SLIDE OVEN HETTICH RHS		2
9	*0327 001 294	RACK SIDE OVEN SLIDE ELUX RHS		1
N.I.	0701 003 070	SCREW #6 X 25 CSK #2PH AB BK		2
N.I.	0701 003 073	SCREW #8 X 5/8 CSK #2PH AB BK		2
N.I.	0701 002 133	SCREW #8 4.2 X 28 HILO PAN PH		2
NOTE * 0327 001 317 RACK PACK 292/293/294/318 NGD INC ITEMS 1, 4, 5 & 9				



ITEM	PART N°	DESCRIPTION Ex. 6525	QTY
1	0545 002 664	TRIM VENT COOL DOOR BIOS	1
2	0125 008 387	CLIP TRIM VENT PYRO	2
3	0545 002 851	TRIM DOOR S/S PYRO	1
4	0589 001 040	BUMPER TOP TRIM PYRO	2
5	0255 003 567	GLASS DOOR INNER #1 PYRO	1
6	^0255 003 566	GLASS DOOR MID REF 1 SIDE PYRO	1
7	0255 003 823	GLASS DR MID REFL 2 SIDE PYRO	1
8	0271 001 320	SPACER RUBBER GLASS PYRO	2
9	0750 003 034	SCREW M5 X 50 PAN PH#2	2
10	0038 002 681	PNL DR OUT ASSY PYRO ELX (INC ITEM 18)	1
11	0271 001 333	SPACER HANDLE ELUX PREMIUM	2
12	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	2
13	0050 010 765	HANDLE DOOR ELUX PYRO	1
14	0045 001 087	HINGE OV DOOR PYRO S/F BIOS	2
15	0028 025 409	COVER HINGE DOOR PYRO LH	1
16	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	4
17	0702 007 060	SCREW #4 X12 T25 W/HD PHIL#2	2
18	*0271 001 331	SPACER DOOR BOTTOM PYRO (PART OF ITEM 10)	1
19	0028 025 408	COVER HINGE DOOR PYRO RH	1
N.I.	0589 001 038	BUMPER SUPPORT PYRO BORO GLASS	4
N.I.	*0271 001 332	SPACER HANDLE PYRO (PART OF ITEM 10)	2
N.I.	0271 001 305	SPACER HANDLE SGUB GLASS	2
* NOTE: SILATIC (PT N° 0393 001 065) HAS BEEN USED ON THESE PARTS			
^ NOTE: MARK ON THE BOTTOM RIGHT DENOTES GLASS ORIENTATION			

**WARNING**

IT IS ILLEGAL FOR PERSONS OTHER THAN LICENSED ELECTRICAL MECHANICS OR PERSONS AUTHORISED BY LEGISLATION TO WORK ON THE FIXED WIRING OF ANY ELECTRICAL INSTALLATION. PENALTIES FOR CONVICTION ARE SEVERE.

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